

## Impact Products Ford Transit Mudflap installation tips.

**Fitment.** All Ford Transit full sized vans with factory front wheel well liners.

**Safety Warning:** Although the mud flaps can be installed while wheel is on and turned, it is easier with wheel off. Be careful when lifting vehicle to remove wheels. Use proper equipment, jacking points and jack stands. Failure to do so can cause serious injury or death.

### Kit contents:

- RH and LH mudflaps
- RH and LH flaplets
- 2 aluminum brace brackets
- 4 flange head tek screws
- 2 ¼-20 clip nuts
- 6 push pin rivets
- 2 ¼-20 truss head screws
- 6 #6 sheet metal screws

### Installation:

Install clip nuts on rear corner of existing wheel liner.



LH side shown

Position mud flap over clip nut and behind wheel liner as shown and secure with new push pin in existing location and truss head screw circled in photo. Push pin will go through liner, mudflap and into metal body of van. Install push pin body first then insert center. Lightly tap with hammer if needed to seat center



LH side shown

Match drill holes in liner with 5/16 step drill being careful not to enlarge or wallow out holes in mudflap.



LH side shown

Install push pins in holes made previously with brace bracket on backside of inner hole. Install push pin body first then insert center. Lightly tap with hammer if needed to seat center



RH side shown

Mark and drill 1/16 diameter holes in rocker panel for 2 flange head tek screws holding bracket to van. Secure bracket with screws. Optionally spray with undercoating to reduce corrosion risk.

Line up flaplet on doors above mudflap making sure to leave 1/16-1/8 clearance gap between flaplet and mudflap. Flaplet can be gently hand formed to better follow curvature of door trim. Mark and drill 1/16" diameter holes in plastic door trim. Install flaplet with 3 #6 sheetmetal screws. Do not overtighten.



GAP